



UPIN
友品工具



切不锈钢系列

Stainless steel cutting series

耐用型 Durable 41WA (白刚玉 White Aluminium) 形状 Shape

货号 Item No.	规格 (mm) Size	英制 Inch	转速 R.P.M	速度 Max.Speed	片数 / 箱 Pcs/ctn	毛重 (kg) G.W.	箱子尺码 (cm) Meas.
DDH-41WA1051.0	105 × 1.0 × 16	4" × 1/21" × 5/8"	15200	80M/S	1000	22	38 × 23 × 23
DDH-41WA1071.2	107 × 1.2 × 16	4" × 1/21" × 5/8"	15200	80M/S	1000	25	38 × 23 × 23
DDH-41WA1151.2	115 × 1.2 × 22	4.5" × 1/21" × 7/8"	13300	80M/S	1000	26	42 × 25 × 25
DDH-41WA1251.2	125 × 1.2 × 22	5" × 1/21" × 7/8"	12200	80M/S	600	21	26 × 24 × 26
DDH-41WA1501.2	150 × 1.2 × 22	6" × 1/21" × 7/8"	10200	80M/S	400	21	32 × 19 × 32
DDH-41WA1801.6	180 × 1.6 × 22	7" × 1/16" × 7/8"	8500	80M/S	200	20	38 × 22 × 20

用途: 41WA 切割不锈钢、合金钢等贵重金属。
特点: 本款产品采用双网工艺, 安全强度高, 锋利度高、耐用度高。主要用于切割不锈钢、合金钢等金属。
Use: 41WA cutting stainless steel, alloy steel and other precious metals.
Features: This product uses dual network security technology, high strength, high durability, good sharpness. It is mainly used for cutting metal such as stainless steel, alloy steel and so on.



用途: 41WA 切割不锈钢、合金钢等贵重金属。
特点: 产品采用自锐性很好的氧化铝磨料, 安全强度高, 锋利度高、耐用度高。主要用于切割不锈钢、合金钢等金属。
Use: 41WA cutting stainless steel, alloy steel and other precious metals.
Features: This product uses very good alumina abrasives, with high safety, good sharpness and high durability. It is mainly used for cutting metal such as stainless steel, alloy steel and so on.

切不锈钢系列

Stainless steel cutting series

锋利型 Sharp type 41WA (白刚玉 White Aluminium) 形状 Shape

货号 Item No.	规格 (mm) Size	英制 Inch	转速 R.P.M	速度 Max.Speed	片数 / 箱 Pcs/ctn	毛重 (kg) G.W.	箱子尺码 (cm) Meas.
DDH-41WA1052.5	105 × 2.5 × 16	4" × 1/10" × 5/8"	15200	80M/S	600	23	34 × 26 × 22
DDH-41WA3552.5	355 × 2.5 × 25.4	14" × 1/8" × 1"	4400	80M/S	30	19	36 × 36 × 9
DDH-41WA4002.8	400 × 2.8 × 25.4/32	16" × 1/8" × 1"	3800	80M/S	25	22	41 × 41 × 9

切金属系列

Cutting metal series

耐用型 Durable 41A (棕刚玉 Brown Aluminium) 形状 Shape

货号 Item No.	规格 (mm) Size	英制 Inch	转速 R.P.M	速度 Max.Speed	片数 / 箱 Pcs/ctn	毛重 (kg) G.W.	箱子尺码 (cm) Meas.
DDH-41A1052	105 × 2 × 16	4" × 1/12" × 5/8"	13300	80M/S	600	25	34 × 26 × 23
DDH-41A1003	100 × 3 × 16	4" × 1/8" × 5/8"	13300	80M/S	400	23	38 × 22 × 22
DDH-41A1252	125 × 2 × 22	5" × 1/12" × 7/8"	12200	80M/S	400	24	28 × 26 × 26
DDH-41A1253	125 × 3 × 22	5" × 1/8" × 7/8"	12200	80M/S	200	18	27 × 19 × 27
DDH-41A1502	150 × 2 × 22	6" × 1/12" × 7/8"	10200	80M/S	280	24	42 × 31 × 16
DDH-41A1503	150 × 3 × 22	6" × 1/8" × 7/8"	10200	80M/S	200	17	32 × 19 × 16
DDH-41A1802	180 × 2 × 22	7" × 1/12" × 7/8"	8500	80M/S	200	24	38 × 27 × 19
DDH-41A1803	180 × 3 × 22	7" × 1/8" × 7/8"	8500	80M/S	100	18	38 × 19 × 19
DDH-41A2303	230 × 3 × 22	9" × 1/8" × 7/8"	6600	80M/S	50	15	24 × 24 × 20
DDH-41A2553	255 × 3 × 25.4	10" × 1/8" × 1"	6200	80M/S	50	19	26 × 26 × 17
DDH-41A3053	305 × 3 × 25.4	12" × 1/8" × 1"	5100	80M/S	25	16	31 × 31 × 9
DDH-41A3553	355 × 3 × 25.4	14" × 1/8" × 1"	4400	80M/S	25	19	36 × 36 × 9
DDH-41A4003	400 × 3 × 25.4/32	16" × 1/8" × 1"	3800	80M/S	25	22	41 × 41 × 9



用途: 主要用于切割实心材料、薄壁板材、角铁、管材等。

特点: 产品采用优质玻璃纤维和树脂作为增强材料, 具有较高的抗拉、抗冲击强度, 锋利度高, 切割效率高, 使用寿命长, 经济实惠。

Use: mainly used for cutting solid materials, sheet, pipe, angle etc.

Features: high quality glass fiber and resin as reinforcing materials, high tensile and impact strength, good sharpness, high cutting efficiency, long service life, and economical benefits.



用途: 27WA/A 磨削碳钢、铸钢、不锈钢等金属。
特点: 优质的氧化铝磨料, 优良的耐用度, 适用于所有普通金属磨削, 产品安全系数高, 具有良好的性价比。

Use: 27WA/A grinding of carbon steel, cast steel, stainless steel and other metals.
Features: high quality alumina abrasives, excellent durability, suitable for all ordinary metal grinding, high safety factor, and good performance price ratio.

磨金属系列

Grinding metal series

27WA/A (白刚玉 White Aluminium/ 棕刚玉 Brown Aluminium) 形状 Shape

货号 Item No.	规格 (mm) Size	英制 Inch	转速 R.P.M	速度 Max.Speed	片数 / 箱 Pcs/ctn	毛重 (kg) G.W.	箱子尺码 (cm) Meas.
DDH-27WA/A1004	100 × 4 × 16	4" × 4/25" × 5/8"	13300	80M/S	200	21	38 × 22 × 22
DDH-27WA/A1006	100 × 6 × 16	4" × 1/4" × 5/8"	13300	80M/S	200	21	38 × 22 × 22
DDH-27WA/A1156	115 × 6 × 22	4.5" × 1/4" × 7/8"	13300	80M/S	100	16	25 × 21 × 25
DDH-27WA/A1256	125 × 6 × 22	5" × 1/4" × 7/8"	12200	80M/S	100	17	27 × 21 × 27
DDH-27WA/A1506	150 × 6 × 22	6" × 1/4" × 7/8"	10200	80M/S	100	23	42 × 31 × 16
DDH-27WA/A1806	180 × 6 × 22	7" × 1/4" × 7/8"	8500	80M/S	60	21	38 × 24 × 19
DDH-27WA/A2306	230 × 6 × 22	9" × 1/4" × 7/8"	6600	80M/S	30	20	26 × 25 × 25



用途: 27AC 磨削铸铁和灰铸铁、石材 / 球磨铸铁。

特点: 优质的氧化铝、碳化硅 / 锆刚玉混合磨料。

产品结构安全, 耐用性好, 高磨削效率。

Use: 27AC grinding cast iron and gray cast iron. Stone / ball mill cast iron.

Features: high quality alumina, silicon carbide / zirconium corundum mixed abrasive.

The product has safe structure, good durability and high grinding efficiency.

磨铸铁系列

Grinding Wheels For cast iron

27AC (棕刚玉 Brown Aluminium/ 碳化硅 Silicon Carbide) 形状 Shape 

货号 Item No.	规格 (mm) Size	英制 Inch	速度 Max.Speed	片数 / 箱 Pcs/ctn	毛重 (kg) G.W.	箱子尺码 (cm) Meas.
DDH-27C1004	100 × 4 × 16	4" × 4/25" × 5/8"	80M/S	200	21	38 × 22 × 22
DDH-27C1006	100 × 6 × 16	4" × 1/4" × 5/8"	80M/S	200	21	38 × 22 × 22
DDH-27C1156	115 × 6 × 22	4.5" × 1/4" × 7/8"	80M/S	100	16	25 × 21 × 25
DDH-27C1256	125 × 6 × 22	5" × 1/4" × 7/8"	80M/S	100	17	27 × 21 × 27
DDH-27C1506	150 × 6 × 22	6" × 1/4" × 7/8"	80M/S	100	23	42 × 31 × 16
DDH-27C1806	180 × 6 × 22	7" × 1/4" × 7/8"	80M/S	60	21	38 × 24 × 19
DDH-27C2306	230 × 6 × 22	9" × 1/4" × 7/8"	80M/S	30	20	26 × 25 × 25



用途: 主要用于金属 (尤其是铁件) 焊接及冲压飞边的打磨。

特点: 适合平面磨削和任意角度磨削。

优点: 较高的抗拉抗弯强度, 较强的弹性和自锐性, 高效率低耗能。

Use: mainly used for metal (especially iron) welding and punching edge grinding.


Features: it is suitable for plane grinding and arbitrary angle grinding.

Advantages: high tensile and bending strength, strong elasticity and self sharpness, high efficiency and low energy consumption.

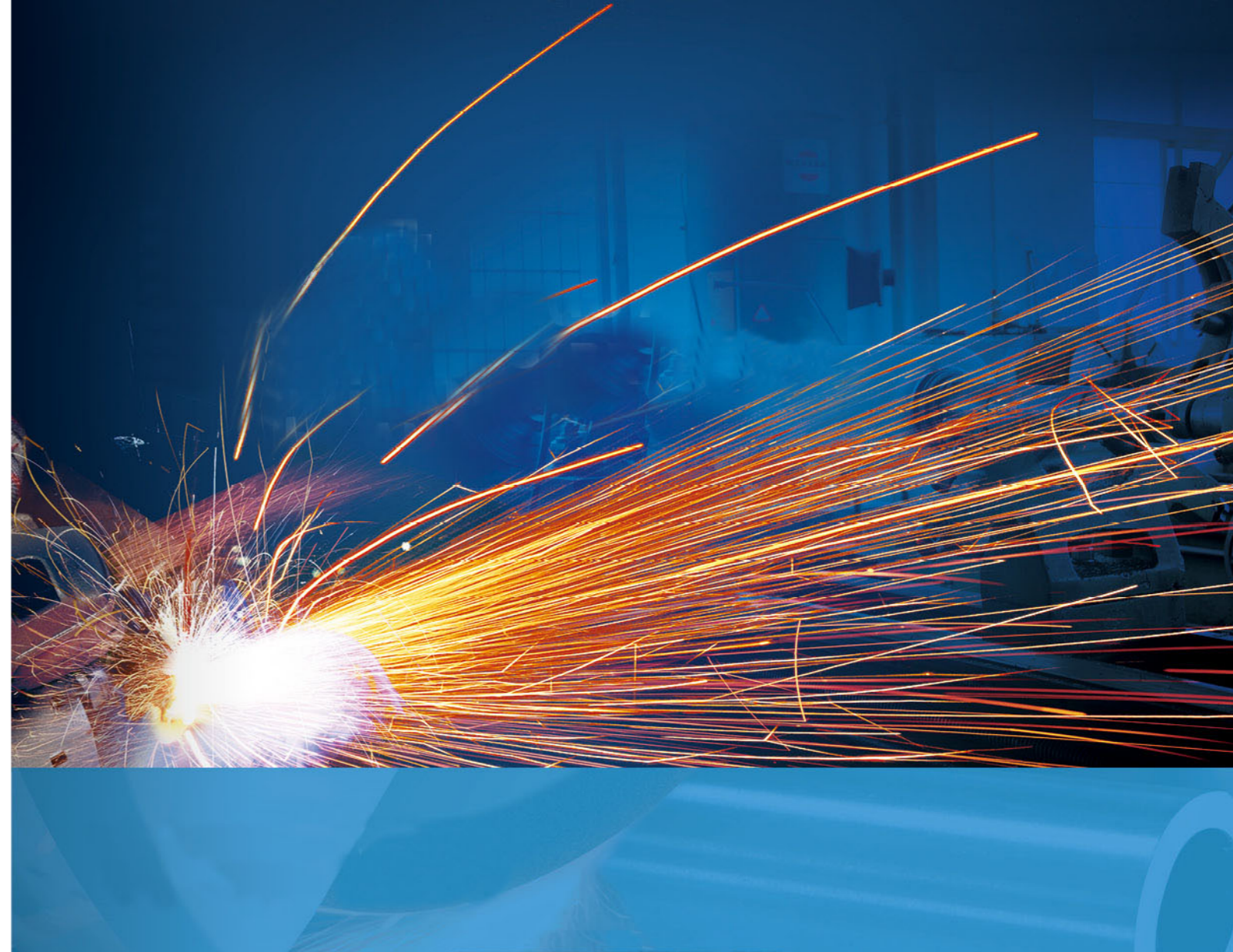
百叶轮系列

Flap Disc

弹性抛光磨盘 Elastic Polishing disc (T27 Type) 形状 Shape 

(T29 Type) 形状 Shape 

货号 Item No.	规格 (mm) Size	英制 Inch	粒度 Granularity
DDH-FD100A50	100 × 16	4" × 5/8"	50
DDH-FD115A60	115 × 22	4/5" × 7/8"	60
DDH-FD125A60	125 × 22	5" × 7/8"	60
DDH-FD150A60	150 × 22	6" × 7/8"	60
DDH-FD180A60	180 × 22	7" × 7/8"	60



切不锈钢系列

Stainless steel cutting series

耐用型 Durable 41WA (白刚玉 White Aluminium) 形状 Shape 

货号 Item No.	规格 (mm) Size	英制 Inch	转速 R.P.M	速度 Max.Speed	片数 / 箱 Pcs/ctn	毛重 (kg) G.W.	箱子尺码 (cm) Meas.
WGW-41WA1051.0	105 × 1.0 × 16	4" × 1/21" × 5/8"	15200	80M/S	1000	22	38 × 23 × 23
WGW-41WA10712	107 × 1.2 × 16	4" × 1/21" × 5/8"	15200	80M/S	1000	25	38 × 23 × 23
WGW-41WA1151.2	115 × 1.2 × 22	4.5" × 1/21" × 7/8"	13300	80M/S	1000	26	42 × 25 × 25
WGW-41WA1251.2	125 × 1.2 × 22	5" × 1/21" × 7/8"	12200	80M/S	600	21	26 × 24 × 26
WGW-41WA1501.2	150 × 1.2 × 22	6" × 1/21" × 7/8"	10200	80M/S	400	21	32 × 19 × 32
WGW-41WA1801.6	180 × 1.6 × 22	7" × 1/16" × 7/8"	8500	80M/S	200	20	38 × 22 × 20
WGW-41WA2301.9	230 × 1.9 × 22	9" × 1/12" × 7/8"	6600	80M/S	100	21	31 × 25 × 25



用途: 41WA 切割不锈钢、合金钢等贵重金属。

特点: 本款产品采用双网工艺, 安全强度高, 锋利度高, 耐用度高。主要用于切割不锈钢、合金钢等金属。

Use: 41WA cutting stainless steel, alloy steel and other precious metals.

Features: This product uses dual network security technology, high strength, high durability, good sharpness. It is mainly used for cutting metal such as stainless steel, alloy steel and so on.

锋利型 Sharp type 41WA (白刚玉 White Aluminium) 形状 Shape 

货号 Item No.	规格 (mm) Size	英制 Inch	转速 R.P.M	速度 Max.Speed	片数 / 箱 Pcs/ctn	毛重 (kg) G.W.	箱子尺码 (cm) Meas.
WGW-41WA1052.5	105 × 2.5 × 16	4" × 1/10" × 5/8"	15200	80M/S	600	23	34 × 26 × 22
WGW-41WA3552.5	355 × 2.5 × 25.4	14" × 1/8" × 1"	4400	80M/S	30	19	36 × 36 × 9
WGW-41WA4002.8	400 × 2.8 × 25.4/32	16" × 1/8" × 1"	3800	80M/S	25	22	41 × 41 × 9

切金属系列

Cutting metal series

耐用型 Durable 41A (棕刚玉 Brown Aluminium) 形状 Shape

货号 Item No.	规格 (mm) Size	英制 Inch	转速 R.P.M	速度 Max.Speed	片数 / 箱 Pcs/ctn	毛重 (kg) G.W.	箱子尺码 (cm) Meas.
WGW-41A1052	105 × 2 × 16	4" × 1/12" × 5/8"	13300	80M/S	600	25	34 × 26 × 23
WGW-41A1003	100 × 3 × 16	4" × 1/8" × 5/8"	13300	80M/S	400	23	38 × 22 × 22
WGW-41A1252	125 × 2 × 22	5" × 1/12" × 7/8"	12200	80M/S	400	24	28 × 26 × 26
WGW-41A1253	125 × 3 × 22	5" × 1/8" × 7/8"	12200	80M/S	200	18	27 × 19 × 27
WGW-41A1502	150 × 2 × 22	6" × 1/12" × 7/8"	10200	80M/S	280	24	42 × 31 × 16
WGW-41A1503	150 × 3 × 22	6" × 1/8" × 7/8"	10200	80M/S	200	17	32 × 19 × 16
WGW-41A1802	180 × 2 × 22	7" × 1/12" × 7/8"	8500	80M/S	200	24	38 × 27 × 19
WGW-41A1803	180 × 3 × 22	7" × 1/8" × 7/8"	8500	80M/S	100	18	38 × 19 × 19
WGW-41A2303	230 × 3 × 22	9" × 1/8" × 7/8"	6600	80M/S	50	15	24 × 24 × 20
WGW-41A2553	255 × 3 × 25.4	10" × 1/8" × 1"	6200	80M/S	50	19	26 × 26 × 17
WGW-41A3053	305 × 3 × 25.4	12" × 1/8" × 1"	5100	80M/S	25	16	31 × 31 × 9
WGW-41A3553	355 × 3 × 25.4	14" × 1/8" × 1"	4400	80M/S	25	19	36 × 36 × 9
WGW-41A4003	400 × 3 × 25.4/32	16" × 1/8" × 1"	3800	80M/S	25	22	41 × 41 × 9



用途: 主要用于切割实心材料、薄壁板材、角铁、管材等。
特点: 产品采用优质玻璃纤维和树脂作为增强材料, 具有较高的抗拉、抗冲击强度, 锋利度好, 切割效率高, 使用寿命长, 经济实惠。

Use: mainly used for cutting solid materials, sheet, pipe, angle etc.
Features: high quality glass fiber and resin as reinforcing materials, high tensile and impact strength, good sharpness, high cutting efficiency, long service life, and economical benefits.



用途: 42WA/A 用于普通钢、碳钢、合金钢和不锈钢。
特点: 优质的氧化铝磨料, 切割速度快、寿命长, 具有良好的质量性价比。

Use: 42WAA is used for ordinary steel, carbon steel, alloy steel and stainless steel.
Features: high quality alumina abrasives, fast cutting speed, long life, and good quality performance cost performance.



用途: 27WA/A 磨削碳钢、铸钢、不锈钢等金属。
特点: 优质的氧化铝磨料, 优良的耐用度, 适用于所有普通金属磨削, 产品安全系数高, 具有良好的性价比。

Use: 27WAA grinding of carbon steel, cast steel, stainless steel and other metals.
Features: high quality alumina abrasives, excellent durability, suitable for all ordinary metal grinding, high safety factor, and good performance price ratio.

钹型切片系列

Depressed Center Cutting Wheel

42WA/A (白刚玉 White Aluminium/ 棕刚玉 Brown Aluminium) 形状 Shape

货号 Item No.	规格 (mm) Size	英制 Inch	速度 Max.Speed	片数 / 箱 Pcs/ctn	毛重 (kg) G.W.	箱子尺码 (cm) Meas.
WGW-42A2302	230 × 2 × 22	9" × 1/12" × 7/8"	80M/S	50	16	25 × 25 × 25
WGW-41A1003	100 × 3 × 16	4" × 1/8" × 5/8"	80M/S	400	20	42 × 22 × 21
WGW-42A1153	115 × 3 × 22	4.5" × 1/8" × 7/8"	80M/S	200	15	25 × 23 × 25
WGW-42A1253	125 × 3 × 22	5" × 1/8" × 7/8"	80M/S	200	18	26 × 23 × 26
WGW-42A1503	150 × 3 × 22	6" × 1/8" × 7/8"	80M/S	200	13	32 × 23 × 16
WGW-42A1803	180 × 3 × 22	7" × 1/8" × 7/8"	80M/S	100	18	38 × 24 × 19
WGW-42A2303	230 × 3 × 22	9" × 1/8" × 7/8"	80M/S	50	16	25 × 25 × 25

磨金属系列

Grinding metal series

27WA/A (白刚玉 White Aluminium/ 棕刚玉 Brown Aluminium) 形状 Shape

货号 Item No.	规格 (mm) Size	英制 Inch	转速 R.P.M	速度 Max.Speed	片数 / 箱 Pcs/ctn	毛重 (kg) G.W.	箱子尺码 (cm) Meas.
WGW-27WA/A1004	100 × 4 × 16	4" × 4/25" × 5/8"	13300	80M/S	200	21	38 × 22 × 22
WGW-27WA/A1006	100 × 6 × 16	4" × 1/4" × 5/8"	13300	80M/S	200	21	38 × 22 × 22
WGW-27WA/A1156	115 × 6 × 22	4.5" × 1/4" × 7/8"	13300	80M/S	100	16	25 × 21 × 25
WGW-27WA/A1256	125 × 6 × 22	5" × 1/4" × 7/8"	12200	80M/S	100	17	27 × 21 × 27
WGW-27WA/A1506	150 × 6 × 22	6" × 1/4" × 7/8"	10200	80M/S	100	23	42 × 31 × 16
WGW-27WA/A1806	180 × 6 × 22	7" × 1/4" × 7/8"	8500	80M/S	60	21	38 × 24 × 19
WGW-27WA/A2306	230 × 6 × 22	9" × 1/4" × 7/8"	6600	80M/S	30	20	26 × 25 × 25



用途: 27AC 适用于磨削铸铁和灰铸铁、石材 / 球磨铸铁。

特点: 优质的氧化铝、碳化硅 / 锆刚玉混合磨料。

产品结构安全, 耐用性好, 高磨削效率。

Application: 27AC is suitable for grinding cast iron and gray cast iron, stone / ball cast iron.

Features: high quality silicon oxide, silicon carbide / zirconium corundum mixed abrasive.

The product has safe structure, good durability and high grinding efficiency.



用途: 主要用于金属 (尤其是铁件) 焊接及冲压飞边的打磨。

特点: 适合平面磨削和任意角度磨削。

优点: 较高的抗拉抗弯强度, 较强的弹性和自锐性, 高效率低耗能。

Use: mainly used for metal (especially iron) welding and punching edge grinding.

Features: it is suitable for plane grinding and arbitrary angle grinding.
Advantages: high tensile and bending strength, strong elasticity and self sharpness, high efficiency and low energy consumption.

磨铸铁系列

Grinding Wheels For cast iron

27AC (棕刚玉 Brown Aluminium/ 碳化硅 Silicon Carbide) 形状 Shape

货号 Item No.	规格 (mm) Size	英制 Inch	速度 Max.Speed	片数 / 箱 Pcs/ctn	毛重 (kg) G.W.	箱子尺码 (cm) Meas.
WGW-27C1004	100 × 4 × 16	4" × 4/25" × 5/8"	80M/S	200	21	38 × 22 × 22
WGW-27C1006	100 × 6 × 16	4" × 1/4" × 5/8"	80M/S	200	21	38 × 22 × 22
WGW-27C1156	115 × 6 × 22	4.5" × 1/4" × 7/8"	80M/S	100	16	25 × 21 × 25
WGW-27C1256	125 × 6 × 22	5" × 1/4" × 7/8"	80M/S	100	17	27 × 21 × 27
WGW-27C1506	150 × 6 × 22	6" × 1/4" × 7/8"	80M/S	100	23	42 × 31 × 16
WGW-27C1806	180 × 6 × 22	7" × 1/4" × 7/8"	80M/S	60	21	38 × 24 × 19
WGW-27C2306	230 × 6 × 22	9" × 1/4" × 7/8"	80M/S	30	20	26 × 25 × 25

百叶轮系列

Flap Disc

弹性抛光磨盘 Elastic Polishing disc (T27 Type) 形状 Shape

(T29 Type) 形状 Shape

货号 Item No.	规格 (mm) Size	英制 Inch	粒度 Granularity
WGW-FD100A50	100 × 16	4" × 5/8"	50
WGW-FD115A60	115 × 22	4.5" × 7/8"	60
WGW-FD125A60	125 × 22	5" × 7/8"	60
WGW-FD150A60	150 × 22	6" × 7/8"	60
WGW-FD180A60	180 × 22	7" × 7/8"	60



产品的安装与使用

THE INSTALLATION OF THE PRODUCT AND USE IT

- ★ 砂轮在使用前必须目测检查，如有破损不准使用。
- ★ 砂轮往砂轮机上安装时，要求与砂轮接触的法兰盘干净平整，夹在砂轮两边的法兰盘形状、大小必须相同。紧固砂轮时，要求松紧适中，太松、太紧或砂轮与法兰接触面不平都是导致砂轮损坏的一个重要因素。并仅允许使用专用的扳手用手工加固，禁止使用补充夹具（如加长扳手）和敲打扳手，以防止对磨具的人为损害。
- ★ 砂轮机主轴应符合技术要求，轴径过小，砂轮安装不同心，使用时引起砂轮跳动甚至爆破。
- ★ 使用砂轮时，要加砂轮防护罩，以确保使用安全。
- ★ 砂轮安装完毕，应空转 1-2 分钟，然后正式使用。
- ★ 砂轮使用速度不应超过商标规定的工作速度。当使用气动工具打磨时，尤其是多机使用同一气源时，要控制好空气压力，防止气压过大，导致超过最高使用速度，以使砂轮破裂伤人。使用砂轮时要徐徐进刀，用力过猛，容易发生砂轮停转卡住和撞碎砂轮的现象。若出现砂轮卡住要立即将砂轮提起，以免发生砂轮烧坏或卡碎。
- ★ 切割工件时，不要多件叠放起来切割，因为多件重叠又不卡紧时，砂轮工作中容易被卡碎，导致严重事故。
- ★ 不宜用切割砂轮的端面进行打磨工作。
- ★ 操作使用时，按规定穿戴防护用品。

- ★ Grinding wheel in the visual inspection prior to use, are not allowed to be used if there is any breakage.
- ★ Grinding wheel on the grinding machine, installation requirements of contact with the grinding wheel flange disk and clean level off, caught in the wheel flange on both sides of the shape, size, must be the same. Moderate elastic fastening emery wheel, requirements, is too loose, too tight or grinding wheel and the flange interface is an important factor which causes damage of grinding wheel. And only allow the use of special spanner reinforced by hand, it is prohibited to use complementary fixture (such as the lengthening wrench) and tap wrench, in order to prevent man-made damage of grinding tool.
- ★ Grinder spindle should comply with the technical requirements, the diameter of axle is too small, the grinding wheel to install different heart, caused by grinding wheel to beat even when using blasting.
- ★ When using the grinding wheel, want to add wheel cover, to ensure the safety of use.
- ★ Grinding wheel installed, should be idling 1 to 2 minutes, and then use formally.
- ★ Grinding wheel using speed should not exceed the trademark rules work. When using pneumatic tools, grinding, especially when more machine using the same source, to control the air pressure, prevent air pressure is too large, lead to more than the highest speed, so that the grinding wheel broken cuts.
- ★ When using the grinding wheel to slowly feed, too hard and prone to the phenomenon of stalling stuck and bump broken grinding wheel. If a wheel stuck to immediately lift the grinding wheel, lest produce grinding burn out or broken.
- ★ Cutting the work piece, don't more than stacked up cutting, because many overlapping BuKa tight, grinding wheel work easy to card is broken, cause serious accidents.
- ★ Should not be used for cutting the end face of grinding wheel grinding work.
- ★ Wear protective equipment operation when used according to stipulations.

产品的保管

PRODUCTS SAFEKEEPING

- ★ 客户购买砂轮后必须检查是否按规定标示、厂标、规定、磨料代号、粒度、硬度、最大使用速度、制造年月。
- ★ 砂轮存放应防止受潮和变形，不能直接放到地面上，应平装叠放在木托垫板或木架上，叠放高度不超过一米为宜。薄片砂轮不能斜放或竖放。室温不低于 5℃
- ★ 砂轮存放时间超过一年时，应重新进行回转检验，确认合格后使用。

- ★ After customers buy wheel must check whether marked according to regulations, factory standard, regulations, codes of abrasive, grain size, hardness, maximum speed, manufacturing time.
- ★ Grinding wheel deposit should prevent be affected with damp and variant, not directly on the ground, should the paperback stacked in the wooden plate or the gallows, it is advisable to fold the height is less than one meter. Wafer grinding wheel cannot be put inclined or vertical position.
- ★ Room temperature is not lower than 5 °C Grinding wheel storage time more than a year, should be to rotary inspection, confirmed qualified after use.

货号 ITEM NO. SCMJ - 41WA 0526

品牌缩写 产品类别缩写 产品规格或序号



商标 REGISTERED TRADE MARK

安全标识 SAFETY INSTRUCTIONS

砂轮特性标志 EXPLANATION OF DESIGNTION

标志顺序 Symbol	1 型号 TYPE	2 磨料种类 Abrasive Kind	3 粒度 Grain size	4 硬度 Grade	5 组织号 Organise No.	6 结合剂 Bond	7 增强 Reinforced	8 最高工作速度 Max. speed
示例 Example	41	A	30	P	4	B	F ₂	RPM15200

41 切片	A - 棕刚玉 Brown Aluminium oxide	粗 Coarse 12 14	F 软 P Soft G 软 1	4 5 6	V - 陶瓷 vitrified B - 树脂 Resin R - 橡胶 Rubber	单层网 F 双层网 F2 三层网 F3 四层网 F4	80m/s 70m/s 50m/s
42 磨切片	WA - 白刚玉 White Aluminium oxide	16 60 20 70 24 80	H 软 2 J 软 3 K 中软 1				
27 磨片	C - 黑碳化硅 Black Silicon carbide GC - 绿碳化硅 Green silicon carbide - 混合磨料 Mixed Grain ZA - 锆刚玉	30 90 36 100 46 120 54 150 细 fine	L 中软 2 M 中 1 N 中 2 P 中硬 1 Q 中硬 2 R 中硬 3 S 硬 1 T 硬 2				

